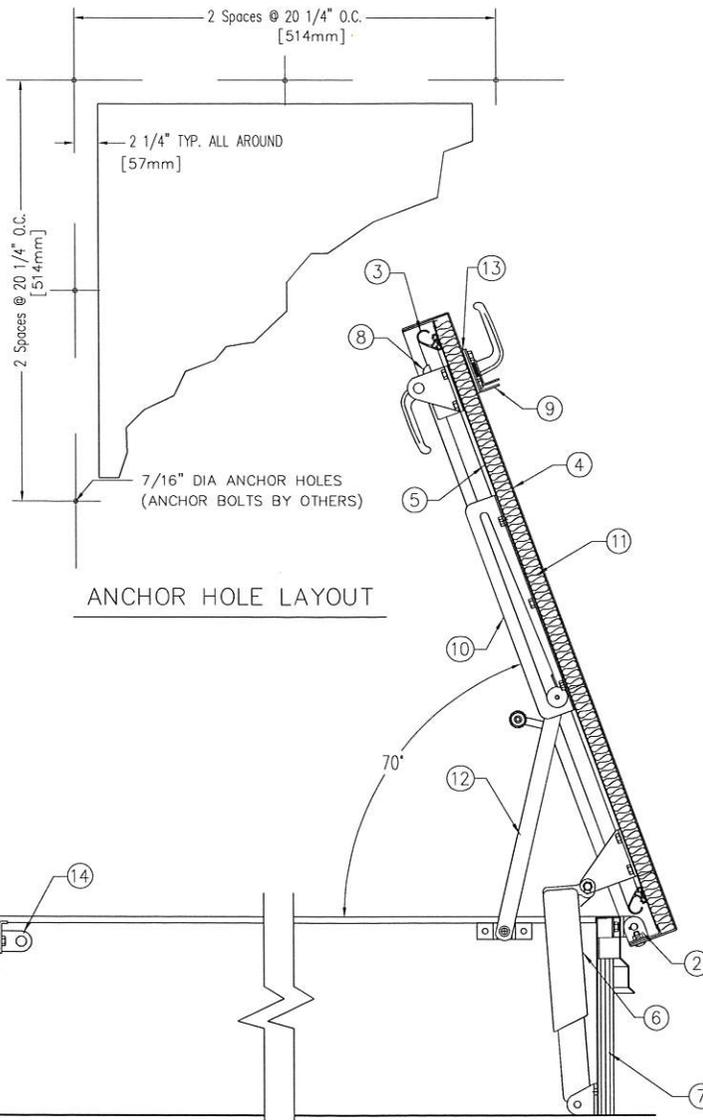


Model ME-50
Modified with Type 316 Stainless Steel
Hardware.
215R1 Clear Anodize Finish



ANCHOR HOLE LAYOUT

SECTION

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SPECIFICATIONS

1. Frame w/ capflashing (corners full welded)
 - E-20 - 14 GAUGE P.B. GALV. STEEL
 - E-40 - 14 GAUGE P.B. GALV. STEEL
 - E-50 - 11 GAUGE ALUMINUM
2. Pintle hinge
3. Gasket (all around cover)
4. Cover gudge
 - E-20 - 14 GAUGE P.B. GALV. STEEL
 - E-40 - 11 GAUGE ALUMINUM
 - E-50 - 11 GAUGE ALUMINUM
5. Cover Liner
 - E-20 - 22 GAUGE P.B. GALV. STEEL
 - E-40 - 18 GAUGE ALUMINUM
 - E-50 - 18 GAUGE ALUMINUM
6. Lifting mechanism with reinforced composite tubes and electrocoated compression springs
7. 1" rigid fiberboard insulation
8. Slam latch
9. Inside and outside handles w/padlock hasps
10. Arm guide bracket
11. 1" thick fiberglass cover insulation
12. Hold open arm with nylon roller and red vinyl grip
13. Neoprene gasket
14. Lock strike & padlock hasp
15. Bilclip™ flashing system

SHOP FINISH:
STEEL: RED OXIDE PRIMER
ALUMINUM: MILL FINISH
HARDWARE: ZINC PLATED & CHROMATE SEALED
(unless otherwise specified)

THIS PRODUCT MAY BE INSTALLED ON EITHER A FLAT OR SLOPING ROOF. WHEN INSTALLED ON A SLOPE, THE HINGE SIDE MUST RUN PARALLEL WITH THE SLOPE. IF SLOPE EXCEEDS 30°, ADVISE FACTORY FOR MODIFICATION.

Customer: City of Wenatchee

P.O. N°

Job: Wenatchee WWTP Improvements

Sales Rep: Eric Peterson
Anderson Specialties

Manufacturers of Doors for Special Services
Bilco® THE BILCO COMPANY
New Haven, Connecticut 06505

SINGLE LEAF ROOF SCUTTLE
TYPE E SIZE 3'-0" x 3'-0"
WIDTH x LENGTH

QTY	TYPE	METAL
<input type="checkbox"/>	E-20	STEEL COVER/STEEL FRAME
<input type="checkbox"/>	E-40	ALUM. COVER/STEEL FRAME
<input checked="" type="checkbox"/>	E-50	ALUM. COVER/ALUM. FRAME

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Operation/Maintenance Notes

SINGLE LEAF ROOF SCUTTLES (Includes S, E, NB, L, F & SS)

OPERATION

TO OPEN:

Turn interior or exterior turn handle to release slam lock. Open cover to full 90 degree and locked position (the cover for the type S unit opens to 70 degrees).

TO CLOSE:

Pull on red vinyl grip handle to release positive hold open arm. Pull cover down to closed and locked position.

MAINTENANCE

STEEL:

The paintbond galvanized steel comes provided with a standard Alkyd based red oxide primed finish. Finish painting after installation is not required, but it is recommended that an Alkyd base enamel in the desired color be applied to the exterior surfaces by spray or brush. Additional coatings should be applied in the future when such appears to be required to protect the zinc coating and insure maximum service life. Finish painting of the interior would be required only if it is subjected to unusually corrosive conditions within the building or if another color is desired.

ALUMINUM:

No maintenance is required.

ALL UNITS:

Occasional oiling of the hinges and lock will assure smooth and trouble-free operation.

WARRANTY REGISTRATION



Since 1926

January 17, 2014

APOLLO INC
P O BOX 7305
KENEWICK, WA 99336

Bilco Sales Order #: 545979
Bilco Invoice #: 841915
Invoice Date: 2012-09-21
Customer Purchase Order #: P135-0015
Project: WENATCHEE WWTP - DOC: 2012-10-24
Item: ME-50
Serial #: 60002143

Your Assurance of Quality

Roof Hatches

Every Bilco product is designed to operate to the customer's satisfaction and to provide years of trouble-free service. Should a part fail to function in normal use within a period of five (5) years from the date of purchase, a new part will be furnished at no charge.

Electric motors, special finishes, and other special equipment (if applicable) shall be warranted separately by the manufacturers of those products.



The Bilco Company. The World Leader in the Manufacture of
Roof Hatches • Fire Vents • Floor, Vault & Sidewalk Doors • Basement Doors • ScapeWEL® Window Wells

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Phone: (203) 934-6363 FAX: (203) 933-8478
Internet: www.bilco.com e-mail: bilco@bilco.com

37 Water Street, West Haven,
Connecticut, U.S.A. 06516